



Technical Data Sheet

Self-Laminating Clear Vinyl Film

This specification is intended to outline the physical properties of *PANDUIT*'s pressure sensitive self-laminating clear vinyl material and include the following part numbers and printable material identifiers:

Part Number Prefixes		
TTSL*		

Printable Material Suffixes		
VA1Y		
V*TY		
V*C		

PRODUCT SPECIFICATIONS:

Description: Material is RoHS compliant (European Union directive 2002/95/EC). Material is a top coated vinyl film with a pressure sensitive adhesive. This material is intended for interior and exterior markings and used in a self-laminating format for wire/cable marking.

Print Methods: This material is recommended for thermal transfer printing.

Adhesive: Acrylic based, pressure sensitive adhesive.

Standard Colors: Clear film with colored print-on area

Thickness: 3.2 +/- 0.4 mils (substrate and adhesive)

Service Temperature Range: -50°F to 225°F (-45.6°C to 107°C)

Minimum Application Temperature: 50°F (10°C)

Storage Conditions: Store at 70°F (21°C) and 50% Relative Humidity. For cassette products do not exceed 95°F.

PROPERTIES:

PERFORMANCE:

Peel Adhesion to Stainless Steel: 32 oz/in width minimum (PSTC-1, 15 min. dwell)

Shear Adhesion: 3 hours minimum (PSTC-7, Procedure A)

Tensile Strength: MD 8 +/- 1.5 lbs./inch width (PSTC-31)

Elongation: MD 150% +/- 10% (PSTC-31)

UV Resistance: 3000 hours no change observed (ASTM G53)

Elevated Temperature Exposure: After 8 hours at 150°F (65.5°C) there was no deterioration of the substrate





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CHEMICAL/SOLVENT RESISTANCE:

Samples were thermal transfer printed with RMH4BL ribbon. These samples were wrapped around a 1/12" OD wire in self-laminating format. Test was conducted at room temperature after 24 hour dwell. The samples were immersed in the specified chemical reagents for 5 immersions using the following cycle: a 10 minute immersion time followed by a 30 minute recovery time.

Chemical Reagent	Visual Observation	
	Substrate / Adhesive	Thermal Transfer Printed Legend
Distilled Water	No effect	No effect
Mineral Spirits	No effect	No effect
ASTM #3 Oil	No effect	No effect
Isopropyl Alcohol	No effect	No effect
Methanol	No effect	No effect
3% Alconox Detergent	No effect	No effect
10% Sodium Hydroxide Solution	No effect	No effect
10% Sulfuric Acid Solution	No effect	No effect
5% Sodium Chloride Solution	No effect	No effect
Freon TF	No effect	No effect
Super Agitene	No effect	No effect
Jet-A Fuel	No effect	No effect
Arco TruSlide 68	No effect	No effect
SAE 30 Motor Oil	No effect	No effect

APPROVALS

UL Recognized: UL969

File number: MH 14979

LIMITED WARRANTY

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