

STEP BITS

Kwik Stepper® Step Bits



- Unique split-tip design penetrates through steel faster.
- Resists walking or skidding, even on round surfaces.
- Balanced, double-flute construction requires less pressure, does the work for you.
- Designed and manufactured in USA.

| CAT. NO. | UPC NO. | DESCRIPTION |
|----------|---------|----------------------------|
| 35884 | 35884 | Kwik Stepper® Step Bit Kit |
| 03607 | 03607 | Kwik Stepper® Step Bit Kit |

SPECIFICATIONS

Hole Sizes From 1/8" through 1-3/8" (3.2 - 34.9 mm)

Capacity Cut up through 3/8" (9.5 mm) mild steel, copper, brass, aluminum, wood, plastic and laminates

| CAT. NO. | UPC NO. | DESCRIPTION | 03607 | 35884 |
|----------|---------|----------------------------|-------|-------|
| 34401 | 34401 | 1/2" Multi-Hole Step Bit | • | • |
| 34403 | 34403 | 7/8" Multi-Hole Step Bit | • | • |
| 30008 | 30008 | 1-1/8" Multi-Hole Step Bit | • | • |
| 35936 | 35936 | Plastic Case | • | • |

Single-hole bits are designed to drill one indicated hole size through a series of steps from bit tip to full size.

Multi-hole bits allow you to drill a hole in any of the stated diameters.

| | | | | | | | | | | | | METRIC |
|--|-------------------------------------|------------------------------------|------------------------------------|--------------------------------------|-------------------------------------|------------------------------------|-------------------------------|--------------------------------------|------------------------------------|--------------------------------------|------------------|--------|
| | 1/2" (12.7 mm) Single-Hole Step Bit | 1/2" (12.7 mm) Multi-Hole Step Bit | 1/2" (12.7 mm) Multi-Hole Step Bit | 13/16" (20.6 mm) Multi-Hole Step Bit | 7/8" (22.2 mm) Single-Hole Step Bit | 7/8" (22.2 mm) Multi-Hole Step Bit | 1-1/8" Electrician's Step Bit | 1-3/8" (34.9 mm) Multi-Hole Step Bit | 9.7 mm (.382") Multi-Hole Step Bit | 30.5 mm (1.201") Multi-Hole Step Bit | 32.5 mm (1.280") | |

| SIZE | | CAT./UPC NO. | | | | | | | | | | |
|----------------------------|------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|--------------------|-------------------|-------------------|------------------|------------------|
| INCHES | mm | 34410 | 34401 | 36402 | 30005 | 34411 | 34403 | 30008 | 36414 | 36018 | 36020 | 36022 |
| 1/8 | 3.2 | | ✓ | | | | | | | | | |
| 5/32" | 4.0 | | ✓ | | | | | | | | | |
| 3/16" | 4.8 | | ✓ | ✓ | ✓ | | ✓ | | | | | |
| 7/32" | 5.6 | | ✓ | | | | | | | | | |
| 1/4" | 6.4 | | ✓ | ✓ | ✓ | | ✓ | | | | | |
| 9/32" | 7.1 | | ✓ | | | | | | | | | |
| 5/16" | 7.9 | | ✓ | ✓ | ✓ | | ✓ | | | | | |
| 11/32" | 8.7 | | ✓ | | | | | | | | | |
| 3/8" | 9.5 | | ✓ | ✓ | ✓ | | ✓ | | | | | |
| 0.382" | 9.7 | | | | | | | | | | ✓ | |
| 13/32" | 10.3 | | ✓ | | | | | | | | | |
| 7/16" | 11.1 | | ✓ | ✓ | ✓ | | ✓ | | | | | |
| 15/32" | 11.9 | | ✓ | | | | | | | | | |
| 0.492" | 12.5 | | | | | | | | | | ✓ Pg-7 | |
| 1/2" | 12.7 | ✓ | ✓ | ✓ | ✓ | | ✓ | ✓ | | | | |
| 9/16" | 14.3 | | | | ✓ | | ✓ | | | | | |
| 0.598" | 15.2 | | | | | | | | | | ✓ Pg-9 | |
| 5/8" | 15.9 | | | | ✓ | | ✓ | | | | | |
| 0.638" | 16.2 | | | | | | | | | | | ✓ ISO-16 |
| 11/16" | 17.5 | | | | ✓ | | ✓ | | | | | |
| 0.732" | 18.6 | | | | | | | | | | ✓ Pg-11 | |
| 3/4" | 19.1 | | | | ✓ | | ✓ | | | | | |
| 0.803" | 20.4 | | | | | | | | | | ✓ Pg-13 | ✓ ISO-20 |
| 13/16" | 20.6 | | | | ✓ | | ✓ | | | | | |
| 7/8" | 22.2 | | | | | ✓ | ✓ | | ✓ | | | |
| 0.886" | 22.5 | | | | | | | ✓ | | | ✓ Pg-16 | |
| 1.00" | 25.4 | | | | | | | | | | | ✓ ISO-25 |
| 1.114" | 28.3 | | | | | | | | | | ✓ Pg-21 | |
| 1-1/8" | 28.6 | | | | | | | ✓ | ✓ | | | |
| 1.201" | 30.5 | | | | | | | | ✓ | | | |
| 1-7/32" | 31.0 | | | | | | | | ✓ | | | |
| 1-1/4" | 31.8 | | | | | | | | ✓ | | | |
| 1.280" | 32.5 | | | | | | | | | | | ✓ ISO-32 |
| 1-3/8" | 34.9 | | | | | | | | ✓ | | | |
| Overall Length | | 1-7/8" (47.6 mm) | 3-3/8" (85.7 mm) | 3-7/16" (87.3 mm) | 3-7/16" (87.3 mm) | 2-7/16" (61.9 mm) | 3-9/16" (90.5 mm) | 2-15/16" (74.6 mm) | 3-1/8" (79.4 mm) | 1-7/8" (47.6 mm) | 3-3/4" (95.3 mm) | 3-3/8" (85.7 mm) |
| Minimum | | 3/8" | 3/8" | 3/8" | 3/8" | 3/8" | 3/8" | 3/8" | 3/8" | 3/8" | 3/8" | 3/8" |
| Chuck Size | | (9.5 mm) | (9.5 mm) | (9.5 mm) | (9.5 mm) | (9.5 mm) | (9.5 mm) | (9.5 mm) | (9.5 mm) | (9.5 mm) | (9.5 mm) | (9.5 mm) |
| Maximum Material Thickness | | 10 gauge (3.5 mm) | 10 gauge (3.5 mm) | 3/8" (9.5 mm) | 10 gauge (3.5 mm) | 10 gauge (3.5 mm) | 10 gauge (3.5 mm) | 10 gauge (3.5 mm) | 10 gauge (3.5 mm) | 10 gauge (3.5 mm) | 1/4" (6.4 mm) | 1/4" (6.4 mm) |
| Bit Extension | | 901 | 901 | 901 | 901 | — | — | — | — | 901 | — | — |

R = REPLACEMENT PART **A** = ACCESSORY

Holemaking

USA Tel: 800.435.0786
Fax: 800.451.2632

Canada Tel: 800.435.0786
Fax: 800.524.2853

International Tel: +1.815.397.7070
Fax: +1.815.397.9247