REPLACEMENT PARTS KIT

Model 12518-002

CleanPhone ™ Printed Circuit Board Assembly Kit

NOTE: This kit includes PCBA 69152-001 and can only be used to replace PCBA 69152-001. If your CleanPhone has a PCBA different from 69152-001, this kit will not work. For CleanPhones with other PCBA numbers, Front Panel Replacement Kit 12575-001 must also be purchased to ensure compatible connections. The PCBA part number is located on the side of the PCBA.

This Kit is used on the GAI-Tronics 295F Flush Mount and 295W Wall Mount

CleanPhone. The replacement parts included in Kit 12518-002 are used for replacing Printed Circuit Board Assembly (PCBA) 69152-001.

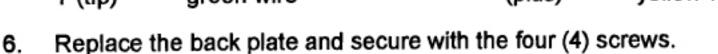
Removal of The Old PCBA:

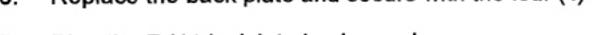
- 1. Remove the CleanPhone front panel by sliding the panel up and pulling away from the wall.
- 2. Unplug the RJ11 jack from the back panel.
- 3. Place the CleanPhone front panel on a flat surface to easily access the PCBA.
- 4. Remove the back plate's four (4) screws and set aside.
- Disconnect the purple and the gray speaker wires from the PCBA at J3.
- Disconnect the white and blue microphone wires from the PCBA at J2.
- 7. Disconnect the Auto-Dial harness assembly at J10.
- 8. Disconnect the red, green, black, and yellow wires from the terminal block at TB1.
- Remove the four (4) stand-offs and set aside.
- Remove the PCBA and discard PCBA.

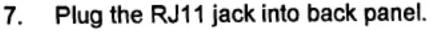
Installation of The New PCBA:

- 1. Place the new PCBA on the pegs and secure with the four (4) stand-offs.
- Connect the purple and the gray speaker wires to the PCBA at J3.
- Connect the white and the blue microphone wires to the PCBA at J2.
- Connect the Auto-dial harness assembly at J10.
- Connect the terminal block connections at TB1 as follows:

R (ring) = red wire T (tip) = green wire - (minus) = black wire + (plus) = yellow wire







8. Align the front panel with the mounting panel's four (4) slots and press panel firmly in and slide down.



