

Unibit® High Speed Steel Step-Drill Bits – Metric



- Single-fluted design eliminates skidding and makes for easier resharpening.
- Laser-etched hole sizes are easy-to-read and permanent.
- Anti-skid tip eliminates the need for center punching or pilot hole drilling for most sizes.
- Drill multiple-size holes in thin sections of metal, plastic, and wood using a single bit.
- Works in most metals (steel, brass, aluminum, copper), as well as in plastic and wood.

| Cat. No. | Quick Reference Number | No. of Hole Sizes per Bit | Size Range (Hole Diameter) | Pilot Hole Required | Electric Drill Size | Depth Penetration for Each Step | Weight (lbs.) |
|----------|------------------------|---------------------------|----------------------------|---------------------|---------------------|---------------------------------|---------------|
| 59021 | 1-M | 9 in 1 mm increments | 4 mm to 12 mm | no | 1/4" and larger | 5 mm | .05 |
| 59022 | 20-M | 6 in 2 mm increments | 14 mm to 24 mm | yes 12 mm or larger | 1/2" and larger | 5 mm | .25 |
| 59023 | 3-M | 7 in 2 mm increments | 6 mm to 18 mm | no | 3/8" and larger | 5 mm | .10 |
| 59024 | 21-M | 8 in 2 mm increments | 20 mm to 34 mm | yes 18 mm or larger | 1/2" and larger | 5 mm | .45 |
| 59025 | 2-M | 5 in 2 mm increments | 4 mm to 12 mm | no | 1/4" and larger | 11 mm | .05 |
| 59026 | 4-M | 10 in 2 mm increments | 4 mm to 22 mm | no | 3/8" and larger | 5 mm | .15 |
| 59027 | 5-M | 13 in 2-3 mm increments | 5 mm to 35 mm | no | 1/2" and larger | 3.5 mm | .35 |
| 59029 | 29-MM | 10 in 2-3mm increments | 5 mm to 29 mm | no | 1/2" and larger | 5 mm | .30 |



Sold by:



All dimensions are in inches and (millimeters) unless otherwise specified.

▲WARNING: Never use on or near live electrical circuits.

▲WARNING: Always ensure that you and persons in the vicinity wear approved eye protection.